



Resurgence of In Situ Soil Mixing for Treating NAPL Source Areas



Prepared for:

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Presentation Objectives

- Introduce in situ soil mixing (ISSM)
- Brief ISSM history and recent resurgence
- Discuss current approach using clay and zero valent iron (ZVI)
- Present results of two recent case histories of clay/ZVI ISSM
- Summarize why you may or may not want to consider ISSM



Technology Description

- Heavy equipment used to move and mix soil in situ
- Deliver and mix a variety of treatment chemicals:
 - Chemical oxidants (permanganate and persulfate)
 - Chemical reductants (ZVI)
 - Enhanced bioremediation reagents
 - Stabilizing/solidifying agents (cement, bentonite)
- Equipment ranges from a backhoe to specialty mixing augers
- Best suited for highly concentrated LNAPL or DNAPL source zones



History of ISSM

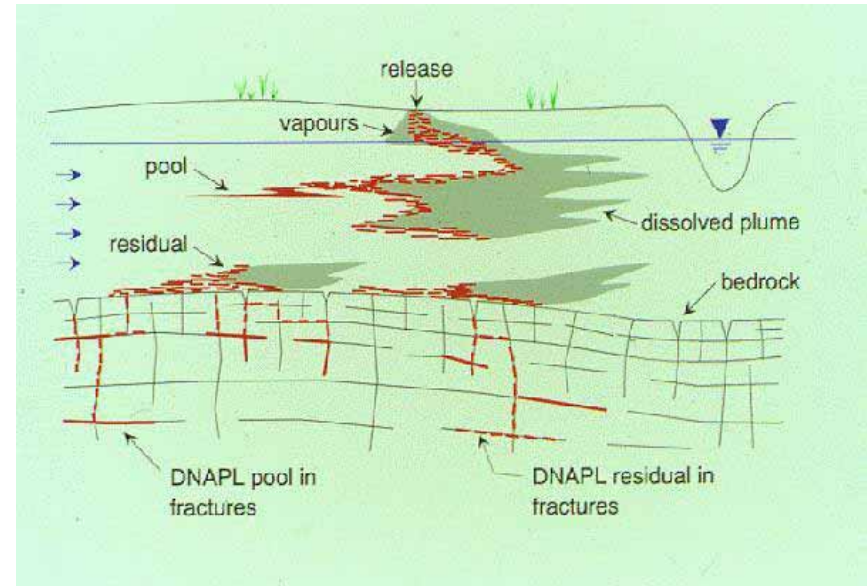


- A subset of Deep Soil Mixing
 - 40+ years old in geotech industry
 - Primarily to treat soil by adding cementitious materials
- Used for environmental remediation since late 1980s (SITE program test in 1988)
 - In situ solidification/stabilization of soils and soil bentonite cut-off walls
 - Also used with hot air, steam, and oxidant injection/mixing
- Suffered from perception of high cost and limited applicability



Challenges for NAPL Remediation Technologies

- Source zone heterogeneity and complexity
- Uniform chemical delivery to contaminants
- Adequate dose to meet treatment goal
- Adequate contact time
- Minimization of detrimental effects



Conceptual chlorinated solvent source zone
(Kueper et al., 1993).



Recent Resurgence of ISSM

- Adapted to address persistent source zones in complex matrices
- Historic failure of many in situ injections due to poor delivery and inadequate contact
- Very few options for source zones
- Concurrent treatment/containment strategies are attractive

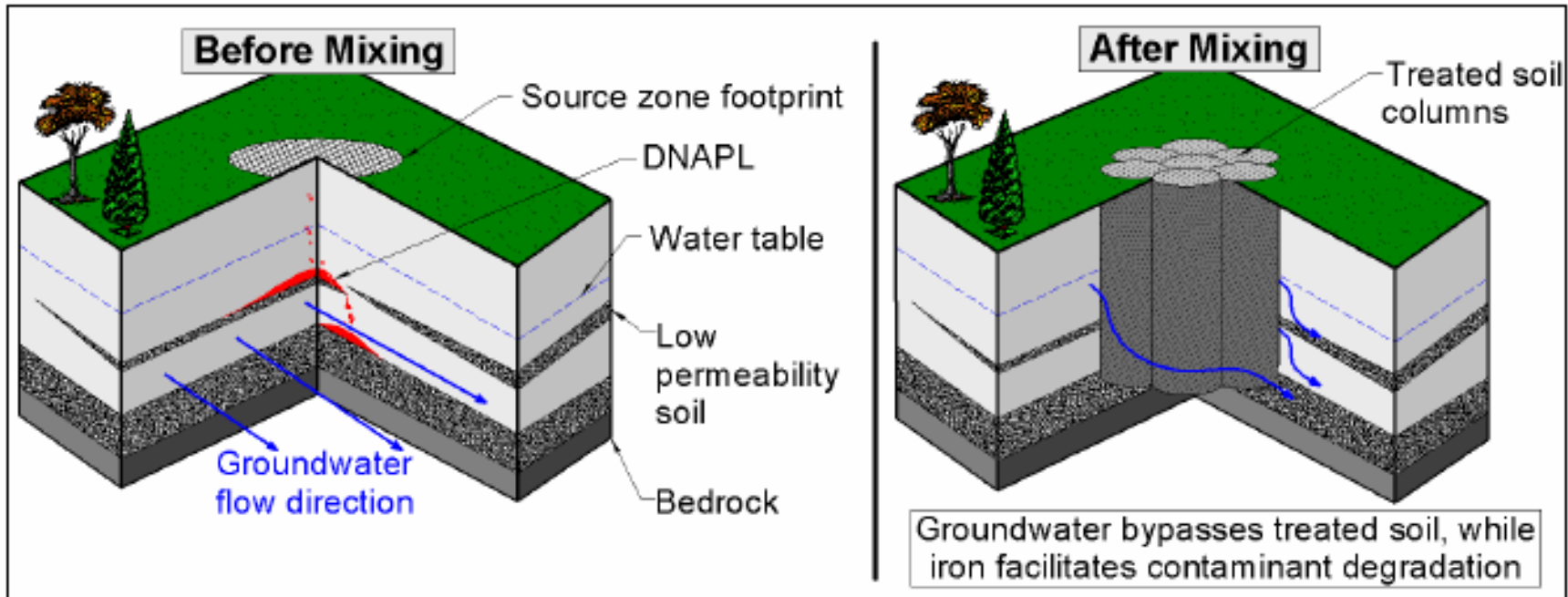


Current Approach using Clay/ZVI

- Concurrent in situ mixing and clay and ZVI slurry addition
- ZVI treats chlorinated contaminants
- Clay provides contaminant migration control
- Clay acts as lubricant during mixing
- Creates a relatively impermeable zone of soil to reduce contaminant mass flux
- Patented technology developed by DuPont (1998) and donated to Colorado State University (2003)



Conceptual Model of Mixing



Patented technology held by Colorado State University

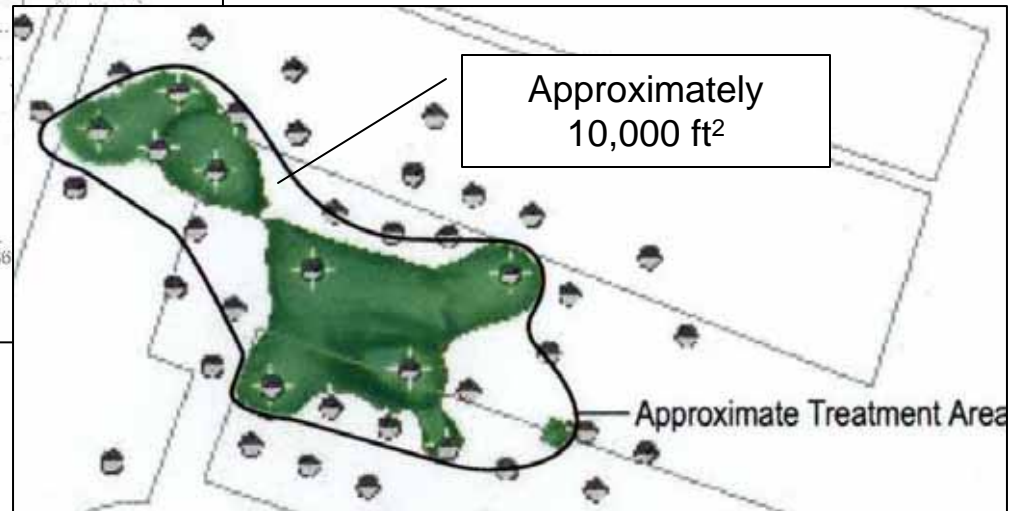
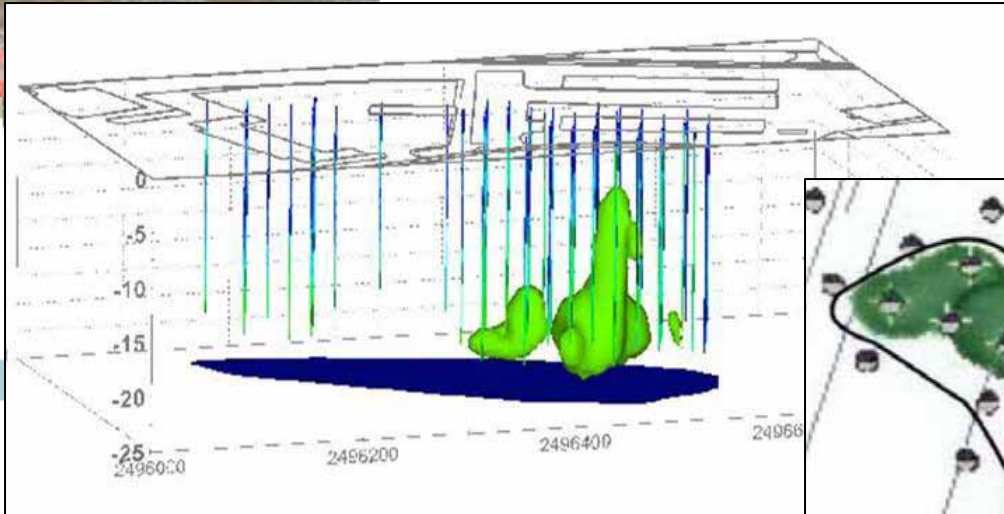
Site 88, Camp LeJeune, NC



- Former dry cleaning facility
- DNAPL present in two wells
- Dissolved PCE up to 64 mg/L
- Membrane interface probe (MIP) used to define target treatment zone (TTZ)

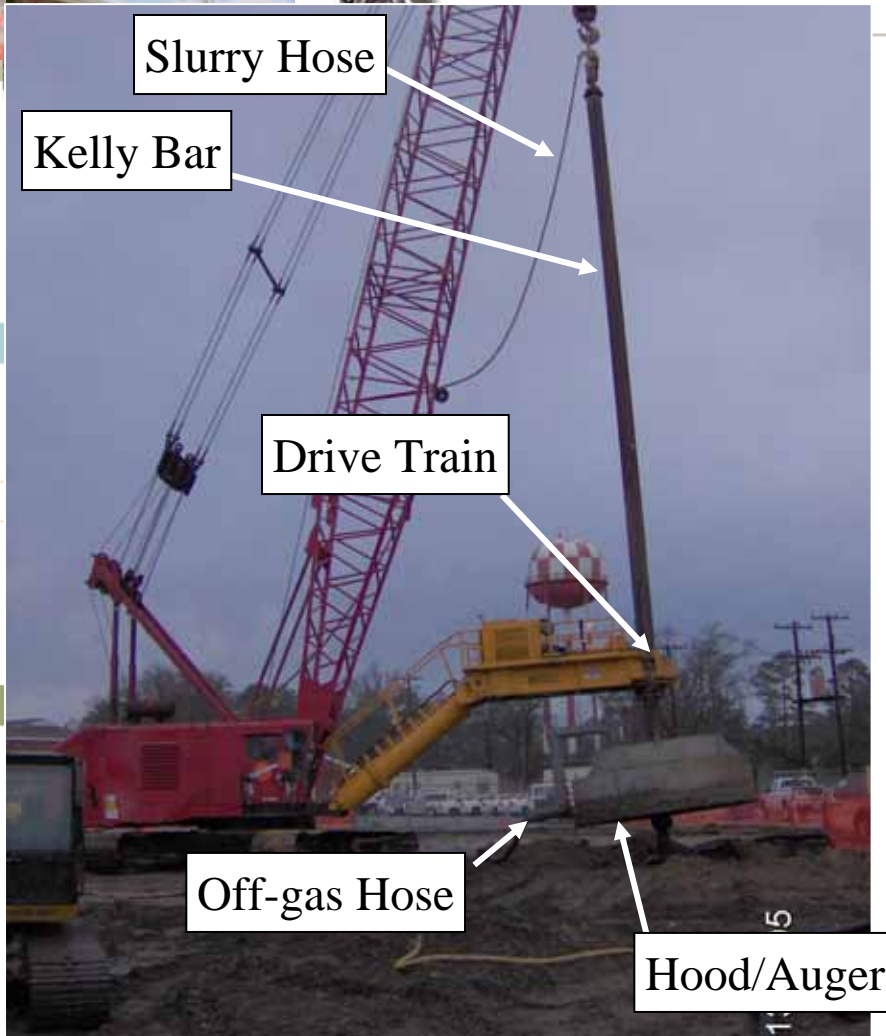


Site 88 Source Description



- TTZ: silts and sands, 10,000 ft² and 20 ft deep (7,000 yd³)
- Site prep: limited overburden excavation, utility relocation (steam, water), slab removal, well abandonment

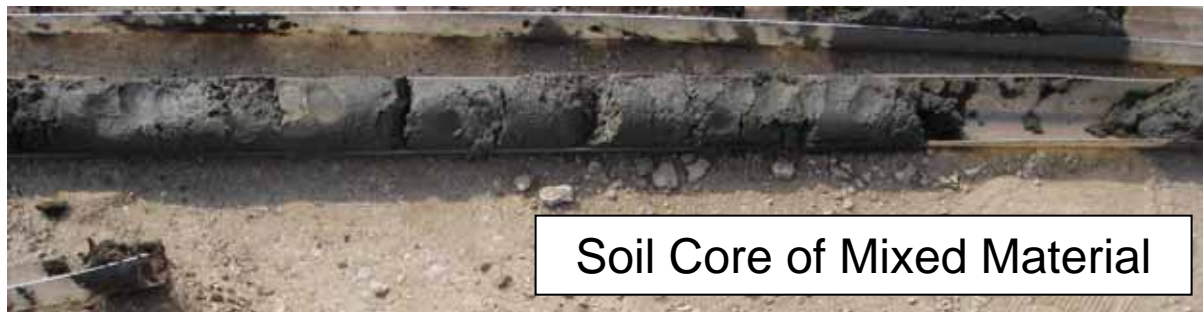
Site 88 Clay/ZVI ISSM Process (Feb-05)





Site 88 – Treatment Stats

- Delivered 200 tons ZVI (2% by wt) and 100 tons bentonite (1% by wt)
- (146) 10-ft dia. columns to 20 ft bgs
- Treated 14 tons of PCE
- 17 days active mixing
- QA/QC sampling verified mixing effectiveness
- GAC offgas control was necessary



Soil Core of Mixed Material

Site 88 - Before and After Conditions



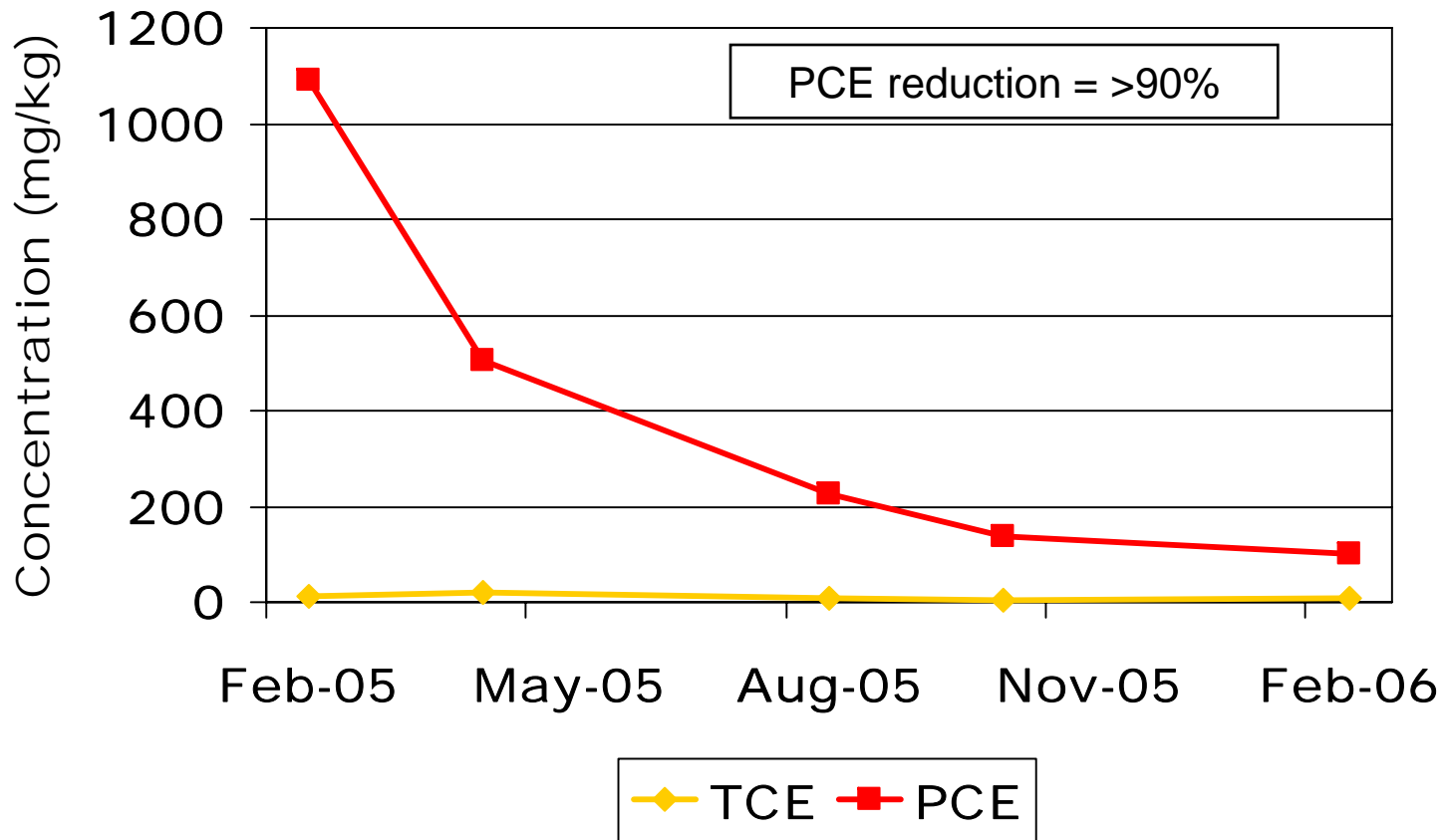
BEFORE



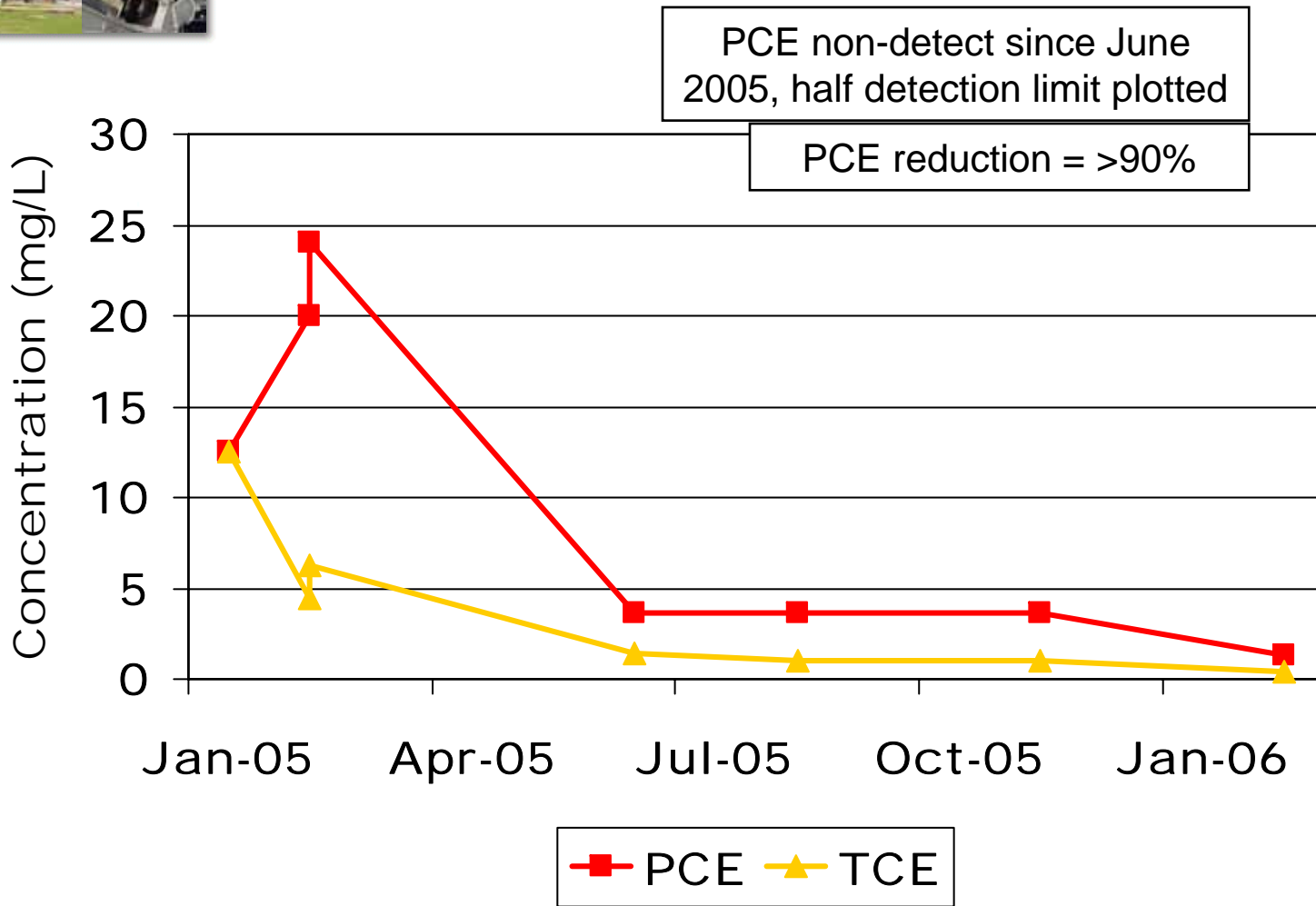
AFTER



Site 88 - Soil Treatment (wt. avg. 6 samples per event)



Site 88 - Groundwater Treatment (10-20 ft downgradient)





Site 88 - Synopsis

- >90% contaminant reductions in soil, groundwater, and soil gas 1 year after treatment
- One to two orders of magnitude reduction in hydraulic conductivity (avg. final 0.01 ft/day)
- Mass flux reduction not quantified
- Land returned to beneficial use



SWMU 16, Arnold AFB, TN



- Former burn and leach area
- Dissolved TCE up to 27 mg/L
- Residual DNAPL suspected
- MIP survey conducted
- Silty clay to clayey silt

- Vadose zone source removed prior to ISSM
- TTZ: 5,400 ft² and 16-24 ft deep (1,600 yd³)
- Site prep included stripping top soil and silt fencing adjacent to reservoir and creek

SWMU 16 – ISSM Process (Dec-05 to Jan-06)



- Lang Tool™ used to rototill and mix slurry
- 36 tons of iron (1.5%) and 48 tons of bentonite (2%) emplaced

SWMU 16 - Before and After Conditions



BEFORE



AFTER – Mulch Drainage Layer

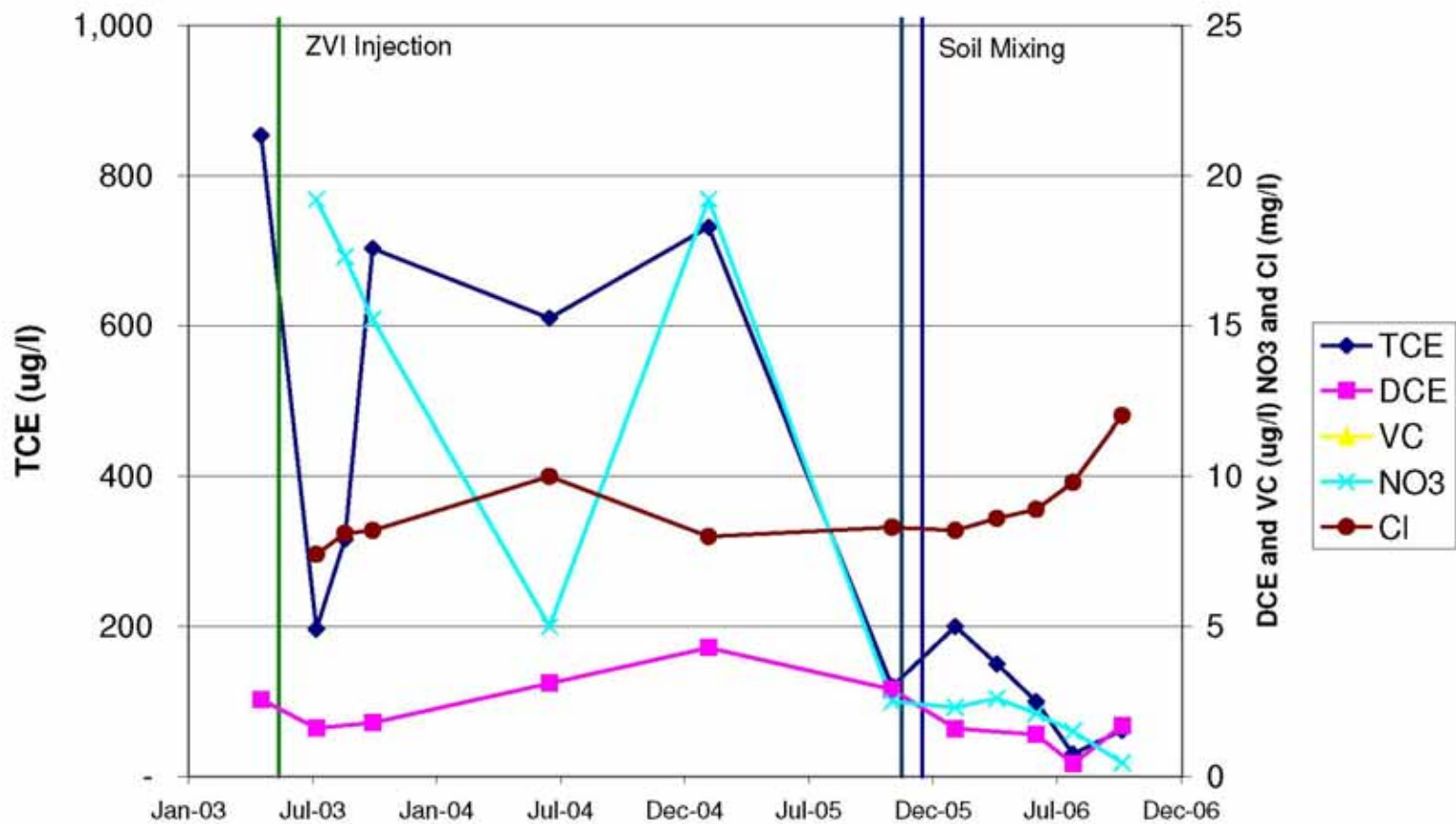


SWMU 16 - Results

- Lang Tool process was power limited
- Required pre-excavation to loosen soil to achieve total depth
- Mixing in 6-ft lifts was effective
- No offgas control required
- QA sampling verified iron 1%-4%
- 2-ft surface settlement over 1 year
- ~70% reduction in groundwater concentrations



SWMU 16 - Groundwater Treatment (30' downgradient)





Demonstrated Benefits of In Situ Soil Mixing

- Effective for heterogeneous source zones with free-phase DNAPL
- Cost and effectiveness varies with the type of equipment used
- Ballpark: \$50-\$200/yd³, typically lower than in situ heating and hazardous waste dig and haul
- Solid-phase treatment chemicals effectively mixed with contaminated soil



Presentation Synopsis



- Technology Advantages
 - Aggressive and effective for quick treatment of vadose and saturated source zones at NAPL sites
 - Cost competitive for high concentration hazardous waste sources in complex settings
 - Significantly reduces mass flux from source
- Technology Disadvantages
 - Large infrastructure and most applicable to open sites with few impediments
 - Relatively shallow depth (up to 40 ft bgs)
 - Long-term residue management is required (LUCs)
 - Relatively young technology still working on efficient field processes



The End



- Any Questions?

